

Hydraulic Curing Press

for 2-wheeler, scooter, mopeds, 3-wheeler tires



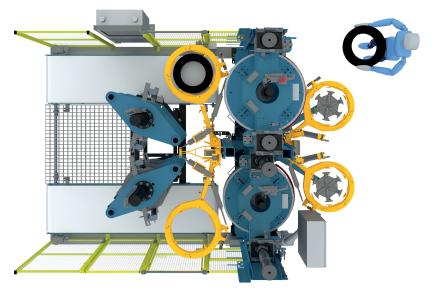




In order to cover the rapid growing demands of the 2-wheeler and scooter markets, HF adapted its proven column design for this press type to produce standard to high-end performance tires.

Features

- · Designed to handle bias and radial tires
- Main locking and squeeze components outside of the heated area
- · Achieves optimal tire concentricity
- · Press availability at benchmark level
- Reduced wear, longer press life, improved cycle time and uniformity
- Easier to maintain due to improved access to the important areas of the press
- · Proven energy saving systems
- Built according to the latest safety, environmental, and manufacturing requirements



Main Technical Parameters

Item Cavity control	Unit	36" Curing Press common/independent
Cavity Control	kN	800
Maria de Cara Cara		
Max. closing force	(t-force)	(90)
Tire Parameters		
Bead diameter	inch	10-21
Green tire outer diameter	mm (inch)	610 (24)
Cured tire outer diameter	mm (inch)	720
Cured tire height	mm (inch)	250
Mold Container		
Type of mold		2-piece/segmented
Max. outer diameter	mm (inch)	889 (35)
Min./max. mold height	mm (inch)	100-300 (3,9-11,8)
Heating Platen		
Outer diameter	mm (inch)	889 (35)
Center Mechanism		standing post (pit or pitless design)
Green Tire Stand		hanging/shoulder type
(single or multiple)		
Pneumatics		
EDEUDANUS		

Pneumatics

Hydraulic System

from 1:1 to 1:6 (or more)

Heating System

piping and manifold concept available

various media available (steam/N2, steam/steam, hot water, etc.)

PLC Systems/Automation

Safety

customized to meet your requirements

main suppliers available

according to local safety standards



Harburg-Freudenberger Maschinenbau GmbH

Schlachthofstrasse 22 21079 Hamburg, Germany Phone: +49 40 77179-0 E-Mail: cp@hf-group.com hf-group.com



Service Curing Presses Phone: +49 40 77179-403 E-Mail: curing.spareparts@hf-group.com